



## ANALYSIS OF INDUSTRIAL FLOWS

PROJECT OWNER : SANOFI

LOCALISATION : Lisieux

PROJET :

AREA : 310m<sup>2</sup>

Flow study for the implementation of a packaging line.

DATE : 2015



As part of its project to integrate a second packaging line for Doliprane 1G tablets, SANOFI wanted to be accompanied by a third party to help it gain an overall view of the layout of workstations, work organisation, and the flow of products and people.

The Oreka ingénierie study allowed the choice of the optimum scenario, taking into account the following criteria

To be able to distribute the different operator tasks while balancing their occupancy rates and limiting unnecessary travel.

To be able to take into account different scenarios of organisation, material flow (AC) and people in the workspace.

To ensure future working conditions that will allow employees to age in the company and remain in employment

Number of machines: 13

Number of products: 1

Number of operators: 12

