



## ANALYSIS OF INDUSTRIAL FLOWS

PROJECT OWNER : CREALINE

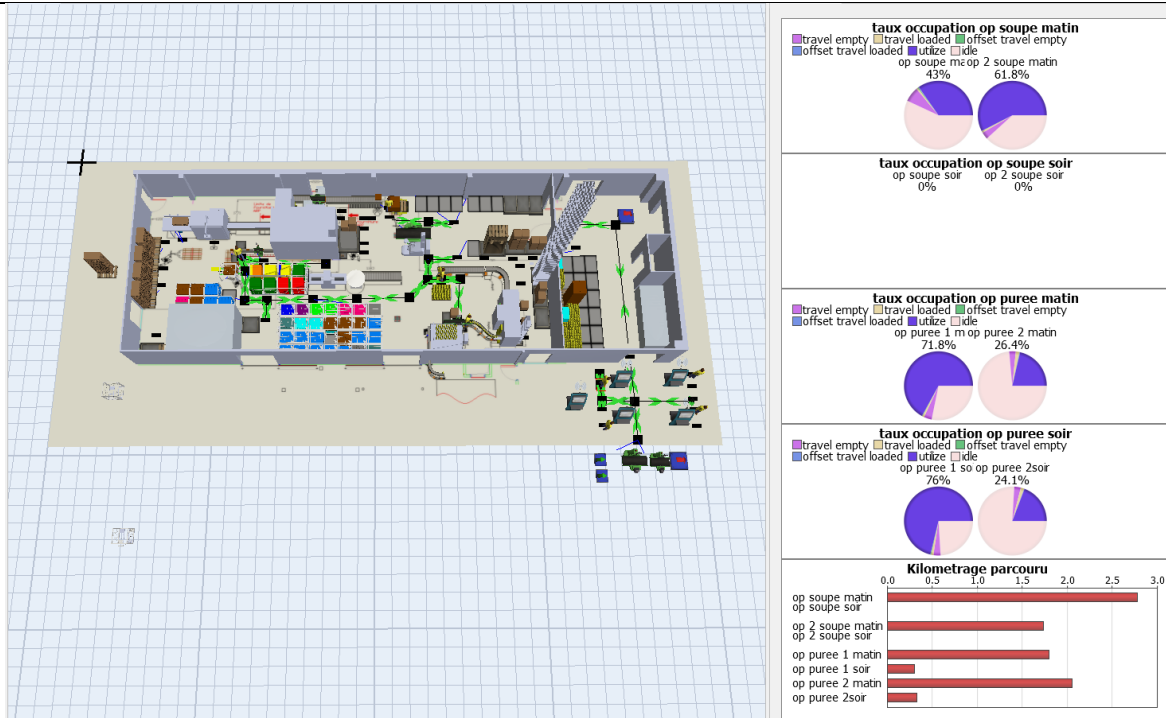
LOCALISATION : Lessay

PROJECT :

AREA : 300 m<sup>2</sup>

Flow management study on the LESSAY site as part of the project to reorganise the soup and mashed potatoes packaging lines

DATE : 2015



Within the framework of its project to reorganise the two packaging lines dedicated to soups and mashed potatoes, Crealine wanted to anticipate the problems inherent in the existing space, the storage areas and the optimisation of the operators' work.

The Oreka ingénierie study made it possible to choose the optimum scenario by taking into account the following criteria:

- To distribute the different operator tasks while balancing their occupancy rates and limiting unnecessary travel.
- To consider different organisation scenarios, material flow (AC), finished product flow and people in the workspace.

- To guarantee future working conditions that will allow employees to grow old in the company and to remain in employment.

Number of machines: 9

Number of products: 19

Number of operators: 80

